Determining an Optimal Schedule for Pre-Mixing Chemotherapy
Drugs

## Donald Richardson

## Research Team

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## Outline

- Background
- General Patient Flow
- Define Pre-mix
- Goal
- Motivation
- Literature
- Problem Description
- Probabilities of wasting drugs

- Static Model
- Future Steps


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## Infusion Overview



## What is Pre-mix ?

- Anytime you mix a drug before a patient is deemed ready to receive it
- Generally you don't pre-mix drugs due to risk in wastage cost
- Consider the trade off between waste cost and reduced patient waiting time



## UMCCC Current Pre-mix Policy

- Will only mix drugs during a fixed window of time before patients arrive
- 6am-8am
- Have a fixed list of drugs they are willing to mix
- Based on cost and common use

R

## Goal

- Reduce patient waiting times
- Best case without pre-mix
- Patient will wait duration of mixing drug ( $\sim 30-60 \mathrm{~min}$ )

"This is the pre-pre-pre-waiting room, sir. You have 3 other waiting rooms to wait in before you see the doctor...if it isn't too late in the day."


## Motivation

- Cancer
- Second leading cause of death in the U.S.
- ~1.6 million estimated cases in 2015
- More than half require chemotherapy treatment
- Infusion centers
- Increased outpatient demand leads to undesirable outcomes such as:
- Increased patient waiting times
- Overworked staff
- Pre-mixing does prove to have positive outcomes
- Masselink, I., Mijden, T., Litvak, N., \& Vanberkel, P. (2011). Preparation of chemotherapy drugs: Planning policy for reduced waiting times.
- Cost associated with patient wait in cancer care
- Yabroff, K. Robin, et al. "Patient time costs associated with cancer care." Journal of the National Cancer Institute 99.1 (2007): 14-23.
- Deciding when to mix Chemo drugs
- Mazier, Alexandre, Jean-Charles Billaut, and Jean-François Tournamille. "Scheduling preparation of doses for a chemotherapy service." Annals of Operations Research 178.1 (2010): 145-154.


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## Key Terms

- Hang-by time: the time duration that a drug has until it must be administered to patient.
- Deferral: Patient is too ill to receive treatment
- No show: Patient missed appointment without calling in


## Description of Problem (Static)

- We will also consider having a fixed window for pre-mix
- Assumptions
- All drugs will last for all patients scheduled that day (most last 12 hours)
- Only make L drugs at a time
- All drugs take 30 minutes to make


## Probability of Wasting a Drug

- We first say all patients have a probability of $p$ to defer/no show on any given day. Assume we have $m_{d}$ patients scheduled to receive the same drug $d$ on a given day. We want the probability of wasting each dose we decide to premix.


## Probability of Wasting a Drug

- We first say all patients have a probability of $p$ to defer/no show on any given day. Assume we have $m_{d}$ patients scheduled to receive the same drug $d$ on a given day. We want the probability of wasting each dose we decide to premix.
- Let $m_{d}=4$

$$
\operatorname{Prob}\left(\text { Wasting } 1^{\text {st }} \text { dose }\right)=p^{4}
$$

## Probability of Wasting a Drug

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- Let $m_{d}=4$
$\operatorname{Prob}\left(\right.$ Wasting $1^{\text {st }}$ dose $)=p^{4}$
$\operatorname{Prob}\left(\right.$ Wasting $2^{\text {nd }}$ dose $)=\binom{4}{3} p^{3}(1-p)+p^{4}$


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$\operatorname{Prob}\left(\right.$ Wasting $2^{\text {nd }}$ dose $)=\binom{4}{3} p^{3}(1-p)+p^{4}$
$\stackrel{\text { General }}{\operatorname{Prob}(\text { Wasting nth dose })}=\sum_{i=1}^{n}\binom{m_{d}}{m_{d}-i+1} p^{m_{d}-i+1}(1-p)^{i-1}$


## Probability of Wasting a Drug (Cont.)

- The previous formulation considers all patients to have equal probability of deferral. However this could depend on
- age
- sex
- treatment
- type of cancer
- etc.



## Probability of Wasting a Drug (Cont.)

- Let's now consider the probability of wasting a particular dose given patient $i$ has a probability of deferral/no show $p_{i}$
- Let's define a new set $S_{d}$ which is the total number of patients scheduled to receive drug $d$ for the day. $S_{d}=\left\{1,2, \ldots, m_{d}\right\}$


## Probability of Wasting a Drug (Cont.)

- Let's now consider the probability of wasting a particular dose given patient $i$ has a probability of deferral/no show $p_{i}$.
- Let's define a new set $\mathrm{S}_{\mathrm{d}}$ which is the total number of patients scheduled to receive drug $d$ for the day. $S_{d}=\left\{1,2, \ldots, m_{d}\right\}$.

$$
\operatorname{Prob}\left(\text { Wasting } 1^{s t} \text { dose }\right)=\prod_{i \in S_{d}} p_{i}
$$

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$\operatorname{Prob}\left(\right.$ Wasting $1^{s t}$ dose $)=\prod_{i \in S_{d}} p_{i}$
$\operatorname{Prob}\left(\right.$ Wasting $2^{\text {nd }}$ dose $)=\sum_{i \in S_{d}}\left[\left(1-p_{i}\right) \prod_{j \in S_{d} \backslash i}\left(p_{j}\right)\right]+\prod_{i \in S_{d}} p_{i}$


## Probability of Wasting a Drug (Cont.)

- Let's now consider the probability of wasting a particular dose given patient $i$ has a probability of deferral/no show $p_{i}$.
- Let's define a new set $S_{d}$ which is the total number of patients scheduled to receive drug $d$ for the day. $S_{d}=\left\{1,2, \ldots, m_{d}\right\}$.
$\operatorname{Prob}\left(\right.$ Wasting $1^{s t}$ dose $)=\prod_{i \in S_{d}} p_{i}$
$\operatorname{Prob}\left(\right.$ Wasting $2^{\text {nd }}$ dose $)=\sum_{i \in S_{d}}\left[\left(1-p_{i}\right) \prod_{j \in S_{d} \backslash i}\left(p_{j}\right)\right]+\prod_{i \in S_{d}} p_{i}$
$\operatorname{Prob}\left(\right.$ Wasting $3^{r d}$ dose $)=\sum_{i \in S_{d}} \sum_{j \in S_{d} \backslash i}\left[\left(1-p_{i}\right)\left(1-p_{j}\right) \prod_{k \in S_{d} \backslash\{i, j\}} p_{k}\right]+\sum_{i \in S_{d}}\left[\left(1-p_{i}\right) \prod_{j \in S_{d} \backslash i}\left(p_{j}\right)\right]+\prod_{i \in S_{d}} p_{i}$


## Probability of Wasting a Drug (Cont.)

- Currently receiving/analyzing data to determine how to best categorize patients
- Current model will only vary the probability of deferral by drug, not by patient type



## Model Description

## Sets

- D: set of drugs d (e.g. 50 mg of Taxotere)
- T : set of time units (each being 30 min )

Variables

$$
\begin{aligned}
& x_{n t}^{d}= \begin{cases}1 & \text { if we mix the nth dose of drug } d \text { at time } t \\
0 & \text { o.w. }\end{cases} \\
& y_{n}^{d}= \begin{cases}1 & \text { if we don't mix the nth dose of drug } d \\
0 & \text { o.w. }\end{cases}
\end{aligned}
$$

## Objective

- We first define our Expected Waste cost of a drug with the following:

$$
E_{n}^{d}[\text { waste cost }]=\sum_{w=1}^{n} c_{d} P_{d}(w)
$$

- Then we maximize the difference between Projected Savings and Expected Waste

$$
\operatorname{maximize} \sum_{d} \sum_{n} \sum_{t}\left(\Delta_{d}-E_{n}^{d}[\text { waste cost }]\right) * x_{n t}^{d}
$$

Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Constraints

$\sum_{t} x_{n t}^{d}+y_{n}^{d}=1$
$\forall d, n$
Relate our auxiliary variable to the decision variable

## Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Constraints

$\sum_{t} x_{n t}^{d}+y_{n}^{d}=1$

$$
\begin{equation*}
y_{n}^{d} \leq y_{n+1}^{d} \tag{2}
\end{equation*}
$$

$$
\forall d, n=1 . . n[d]-1
$$

Must make the first dose before making $2^{\text {nd }}, 3^{\text {rd }}, \ldots$

Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Constraints

$\sum_{t} x_{n t}^{d}+y_{n}^{d}=1$

$$
\forall d, n
$$

$$
\begin{gather*}
y_{n}^{d} \leq y_{n+1}^{d}  \tag{2}\\
\sum_{t} t x_{n t}^{d} \leq \sum_{t} t x_{n+1 t}^{d}+M * y_{n+1}  \tag{3}\\
\text { ose ordering }
\end{gather*}
$$

$$
\forall d, n=1 . . n[d]-1
$$

$$
\forall n, d
$$

## Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Constraints

$\sum^{2}+x_{x}=1$

$$
y_{n}^{d} \leq y_{n+1}^{d}
$$

$\sum_{t} t x_{n t}^{d} \leq \sum_{t} t x_{n+1 t}^{d}+M * y_{n+1}$
$\sum_{d} \sum_{n} x_{n t}^{d} \leq L$
Only make $L$ at a time

## Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Constraints

$\sum_{t}^{x_{i} x_{i}+y_{i}^{d}=1}$

$$
\begin{equation*}
\forall d, n \tag{1}
\end{equation*}
$$

$$
\begin{align*}
y_{n}^{d} & \leq y_{n+1}^{d}  \tag{2}\\
\sum_{t} t x_{n t}^{d} & \leq \sum_{t} t x_{n+1 t}^{d}+M * y_{n+1} \tag{3}
\end{align*}
$$

$$
\forall d, n=1 . . n[d]-1
$$

$$
\forall n, d
$$

$$
\begin{equation*}
\sum \sum_{i}^{2} \leq t \leq 1 \tag{4}
\end{equation*}
$$

$$
\forall t
$$

$$
\begin{equation*}
\sum_{t} x_{n t}^{d} \leq 1 \tag{5}
\end{equation*}
$$

$$
\forall n, d
$$

Can $\stackrel{t}{\text { only }}$ make the nth dose of a drug once Parameters

- $\Delta_{d}$ : the reward/savings for mixing drug $d$
- $T$ : the total time units for the premix period
- $c_{d}$ : the cost of drug $d$
- $n[d]$ : the number of doses needed for each drug based on the scheduled patients
- $M$ : very large number


## Example

- Suppose we have patients scheduled to receive 15 different drugs.
- Each takes 30 min to make

| Drug | Hang by | Price | Currently <br> pre-mixed | Treatment for |
| :---: | :---: | :---: | :---: | :---: |
| Carboplatin | 12 hrs | 2.52 | Yes | Cancer of the ovaries, head, <br> and neck |
| Paclitaxel | 12 hrs | 4.10 | Yes | Cancer in the lungs, ovary, <br> or breast |
| Cyclophosphamide | 12 hrs | 879.00 | Yes | Leukemia and lymphomas, <br> and nephrotic syndrome |
| Folotyn | 12 hrs | 4637.21 | No | T-cell lymphoma |
| Adcetris | 12 hrs | 6516.00 | No | Treats Hodgkin's lymphoma <br> and systemic anaplastic <br> large cell lymphoma |

## Example Scenarios

|  | Scenario 1 |
| :---: | :---: |
| Reward | 1 for all <br> drugs |
| \# of <br> Doses | 2 for each <br> drug |
| $\mathrm{P}_{\mathrm{d}}(\mathrm{n})$ | $\mathrm{p}=.25$ for <br> all drugs |

## Example Scenarios

| Reward | 1 for all <br> drugs | 11.67 for <br> all drugs |
| :---: | :---: | :---: |
| \# of <br> Doses | 2 for each <br> drug | 2 for each <br> drug |
| $\mathrm{P}_{\mathrm{d}}(\mathrm{n})$ | $\mathrm{p}=.25$ for <br> all drugs | $\mathrm{p}=.25$ for <br> all drugs |

## Example Scenarios

| Scenario 3 |  |  |  |
| :---: | :---: | :---: | :---: |
| Reward | 1 for all drugs | 11.67 for all drugs | 11.67 for all drugs |
| \# of Doses | 2 for each drug | 2 for each drug | 2 for each drug |
| $\mathrm{P}_{\mathrm{d}}(\mathrm{n})$ | $\begin{aligned} & \mathrm{p}=.25 \text { for } \\ & \text { all drugs } \end{aligned}$ | $\begin{aligned} & \mathrm{p}=.25 \text { for } \\ & \text { all drugs } \end{aligned}$ | inverse to cost of drug ranging from . 02 to . 30 |

## Example Scenarios

Scenario 4

| Reward | 1 for all drugs | 11.67 for all drugs | 11.67 for all drugs | 11.67 for all drugs |
| :---: | :---: | :---: | :---: | :---: |
| \# of <br> Doses | 2 for each drug | 2 for each drug | 2 for each drug | 1-2 lower cost 3-5 higher cost |
| $\mathrm{P}_{\mathrm{d}}(\mathrm{n})$ | $\begin{aligned} & \mathrm{p}=.25 \text { for } \\ & \text { all drugs } \end{aligned}$ | $\mathrm{p}=.25 \text { for }$ all drugs | inverse to cost of drug ranging from . 02 to . 30 | $\begin{gathered} \mathrm{p}=.25 \text { for all } \\ \text { drugs } \end{gathered}$ |

## Example Scenarios

Scenario 5

| Reward | 1 for all drugs | 11.67 for all drugs | 11.67 for all drugs | $\begin{aligned} & 11.67 \text { for all } \\ & \text { drugs } \end{aligned}$ | 11.67 for all drugs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \# \text { of } \\ \text { Doses } \end{gathered}$ | 2 for each drug | 2 for each drug | 2 for each drug | 1-2 lower cost 3-5 higher cost | 1-2 lower cost $3-5$ higher cost |
| $\mathrm{P}_{\mathrm{d}}(\mathrm{n})$ | $\begin{aligned} & \mathrm{p}=.25 \text { for } \\ & \text { all drugs } \end{aligned}$ | $\begin{aligned} & \mathrm{p}=.25 \text { for } \\ & \text { all drugs } \end{aligned}$ | inverse to cost of drug ranging from . 02 to . 30 | $\begin{gathered} \mathrm{p}=.25 \text { for all } \\ \text { drugs } \end{gathered}$ | inverse to cost of drug ranging from .02 to .30 |

## Results

| Drugs | Cost |
| :---: | :---: |
| A | $\$ 1.61$ |
| B | $\$ 2.52$ |
| C | $\$ 4.10$ |
| D | $\$ 6.80$ |
| E | $\$ 16.56$ |
| F | $\$ 83.40$ |
| G | $\$ 91.54$ |
| H | $\$ 155.56$ |
| I | $\$ 367.02$ |
| J | $\$ 698.60$ |
| K | $\$ 879.00$ |
| L | $\$ 1,158.84$ |
| M | $\$ 2,389.39$ |
| N | $\$ 4,637.21$ |
| O | $\$ 6,516.00$ |
| TOTAL | - |

## Results

| Drugs | Cost | Scen. 1 |
| :---: | :---: | :---: |
| A | $\$ 1.61$ | 2 |
| B | $\$ 2.52$ | 1 |
| C | $\$ 4.10$ | 1 |
| D | $\$ 6.80$ | 1 |
| E | $\$ 16.56$ | - |
| F | $\$ 83.40$ | - |
| G | $\$ 91.54$ | - |
| H | $\$ 155.56$ | - |
| I | $\$ 367.02$ | - |
| J | $\$ 698.60$ | - |
| K | $\$ 879.00$ | - |
| L | $\$ 1,158.84$ | - |
| M | $\$ 2,389.39$ | - |
| N | $\$ 4,637.21$ | - |
| O | $\$ 6,516.00$ | - |
| TOTAL | - | 5 |

## Results

| Drugs | Cost | Scen. 1 | Scen. 2 |
| :---: | :---: | :---: | :---: |
| A | $\$ 1.61$ | 2 | 2 |
| B | $\$ 2.52$ | 1 | 2 |
| C | $\$ 4.10$ | 1 | 2 |
| D | $\$ 6.80$ | 1 | 1 |
| E | $\$ 16.56$ | - | 1 |
| F | $\$ 83.40$ | - | - |
| G | $\$ 91.54$ | - | - |
| H | $\$ 155.56$ | - | - |
| I | $\$ 367.02$ | - | - |
| J | $\$ 698.60$ | - | - |
| K | $\$ 879.00$ | - | - |
| L | $\$ 1,158.84$ | - | - |
| M | $\$ 2,389.39$ | - | - |
| N | $\$ 4,637.21$ | - | - |
| O | $\$ 6,516.00$ | - | - |
| TOTAL | - | 5 | 8 |

## Results

| Drugs | Cost | Scen. 1 | Scen. 2 | Scen. 3 |
| :---: | :---: | :---: | :---: | :---: |
| A | $\$ 1.61$ | 2 | 2 | 2 |
| B | $\$ 2.52$ | 1 | 2 | 2 |
| C | $\$ 4.10$ | 1 | 2 | 2 |
| D | $\$ 6.80$ | 1 | 1 | 1 |
| E | $\$ 16.56$ | - | 1 | 1 |
| F | $\$ 83.40$ | - | - | - |
| G | $\$ 91.54$ | - | - | - |
| H | $\$ 155.56$ | - | - | - |
| I | $\$ 367.02$ | - | - | - |
| J | $\$ 698.60$ | - | - | - |
| K | $\$ 879.00$ | - | - | - |
| L | $\$ 1,158.84$ | - | - | - |
| M | $\$ 2,389.39$ | - | - | - |
| N | $\$ 4,637.21$ | - | - | - |
| O | $\$ 6,516.00$ | - | - | - |
| TOTAL | - | 5 | 8 | 8 |

## Results

Drugs Cost Scen. $1 \quad$ Scen. $2 \quad$ Scen. $3 \quad$ Scen. 4

| A | $\$ 1.61$ | 2 | 2 | 2 | 2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| B | $\$ 2.52$ | 1 | 2 | 2 | 2 |
| C | $\$ 4.10$ | 1 | 2 | 2 | 1 |
| D | $\$ 6.80$ | 1 | 1 | 1 | 1 |
| E | $\$ 16.56$ | - | 1 | 1 | 1 |
| F | $\$ 83.40$ | - | - | - | - |
| G | $\$ 91.54$ | - | - | - | - |
| H | $\$ 155.56$ | - | - | - | - |
| I | $\$ 367.02$ | - | - | - | - |
| J | $\$ 698.60$ | - | - | - | - |
| K | $\$ 879.00$ | - | - | - | 1 |
| L | $\$ 1,158.84$ | - | - | - | - |
| M | $\$ 2,389.39$ | - | - | - | - |
| N | $\$ 4,637.21$ | - | - | - | - |
| O | $\$ 6,516.00$ | - | - | - | - |
| TOTAL | - | 5 | 8 | 8 | 8 |

## Results

Drugs Cost Scen. $1 \quad$ Scen. $2 \quad$ Scen. $3 \quad$ Scen. $4 \quad$ Scen. 5

| A | $\$ 1.61$ | 2 | 2 | 2 | 2 | - |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | $\$ 2.52$ | 1 | 2 | 2 | 2 | 1 |
| C | $\$ 4.10$ | 1 | 2 | 2 | 1 | - |
| D | $\$ 6.80$ | 1 | 1 | 1 | 1 | 1 |
| E | $\$ 16.56$ | - | 1 | 1 | 1 | - |
| F | $\$ 83.40$ | - | - | - | - | - |
| G | $\$ 91.54$ | - | - | - | - | - |
| H | $\$ 155.56$ | - | - | - | - | - |
| I | $\$ 367.02$ | - | - | - | - | - |
| J | $\$ 698.60$ | - | - | - | - | 1 |
| K | $\$ 879.00$ | - | - | - | 1 | 2 |
| L | $\$ 1,158.84$ | - | - | - | - | 1 |
| M | $\$ 2,389.39$ | - | - | - | - | - |
| N | $\$ 4,637.21$ | - | - | - | - | - |
| O | $\$ 6,516.00$ | - | - | - | - | 2 |
| TOTAL | - | 5 | 8 | 8 | 8 | 8 |

## Results

Drugs Cost Scen. $1 \quad$ Scen. $2 \quad$ Scen. $3 \quad$ Scen. $4 \quad$ Scen. 5

| A | $\$ 1.61$ | 2 | 2 | 2 | 2 | - |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | $\$ 2.52$ | 1 | 2 | 2 | 2 | 1 |
| C | $\$ 4.10$ | 1 | 2 | 2 | 1 | - |
| D | $\$ 6.80$ | 1 | 1 | 1 | 1 | 1 |
| E | $\$ 16.56$ | - | 1 | 1 | 1 | - |
| F | $\$ 83.40$ | - | - | - | - | - |
| G | $\$ 91.54$ | - | - | - | - | - |
| H | $\$ 155.56$ | - | - | - | - | - |
| I | $\$ 367.02$ | - | - | - | - | - |
| J | $\$ 698.60$ | - | - | - | - | 1 |
| K | $\$ 879.00$ | - | - | - | 1 | 2 |
| L | $\$ 1,158.84$ | - | - | - | - | 1 |
| M | $\$ 2,389.39$ | - | - | - | - | - |
| N | $\$ 4,637.21$ | - | - | - | - | - |
| O | $\$ 6,516.00$ | - | - | - | - | 2 |
| TOTAL | - | 5 | 8 | 8 | 8 | 8 |

## Outline

- Background
- General Patient Flow
- Define Pre-mix
- Goal
- Motivation
- Literature
- Problem Description
- Probabilities of wasting drugs
- Static Model
- Future Steps


## Next Steps

- Static Model
- Consider
- Hang-by time for various drugs
- Preparation time for various drugs
- Continue working with data collection to run logistical regression
- How to categorize various types of patients
- Dynamic Model
- Goal: To find an optimal drug-mixing schedule throughout the day and update as we observe patient deferrals


## Thank You!

## Contacts

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## CHEPS

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## Appendix

- States - 3-dimensional
- t: Time of day we are making the decision
- O: List of orders for patients scheduled that day
- S: Inventory of premixed drugs
- Actions
- Mix a certain drug or not mix at $A=\{o \in O, \emptyset\}$
- Stages
- [0,T] in 15 min intervals
- Rewards
- Expected reward of mixing drug o at time $t$


## Appendix

Replace with updated version
$v(t, O, S)=\max _{o \in O}\left\{R(o, t)+p(o) v\left(t^{\prime}, O \backslash o, S \cup\{o\}\right)+(1-p(o)) v\left(t^{\prime}, O \backslash o, S\right)\right\}$
where:
$p(o)$ is the probability of deferral of patient receiving order $o$
$R(o, t)$ is the expected reward of preparing order $o$ at time $t$ $v\left(t^{\prime}, O^{\prime}, S^{\prime}\right)$ is the expected reward after we prepared order $o$.

## Appendix

- For $|\mathrm{O}|$ moderately low
- Use backward induction
- For $|\mathrm{O}|$ otherwise
- State space blows up!
- Approximate Dynamic programming


## Infusion Overview



Scenario 1
Objective Value $=3.36$
E [Waste] $=1.64$

Scenario 3
Objective Value $=87.7$
$\mathrm{E}[$ Waste $]=5.70$

Scenario 3
Objective Value $=87.82$
$\mathrm{E}[$ Waste $]=5.575$

Scenario 4
Objective Value $=88.74$
$\mathrm{E}[$ Waste $]=4.66025$

Scenario 5
Objective Value $=92.23$
$\mathrm{E}[$ Waste $]=1.17$

